

LWT DSC

Digital Signal Conditioner

The LWT DSC is an advanced, standalone digital signal conditioner engineered to support a comprehensive range of AC-operated LVDTs and inductive sensors, while providing a highly flexible selection of analog voltage, active current, and isolated RS-485 digital outputs. Intuitive front-panel push-button calibration provides immediate, automated zero and full-scale configuration, eliminating the complexity and drift associated with traditional manual trim pots.

System integrity is continuously monitored; critical fault conditions — such as disconnected sensor windings, excitation anomalies, or open current loops — are immediately identified and communicated via on-board hardware error flags and visual LED indicators.

Through the integrated half-duplex RS-485 communication port, host systems and PLCs can seamlessly retrieve high-resolution measurement data, monitor real-time diagnostic health, and execute remote parameter configuration without disrupting active manufacturing or testing processes.

FEATURES

- Push-button zero and full-scale calibration
- 9 simultaneous analog voltage outputs and 2 selectable current loop outputs
- 1 dedicated, galvanically isolated RS-485 digital communication interface
- Supports standard AC LVDTs and inductive position sensors
- High-resolution, simultaneous-sampling digitization
- Non-volatile memory for calibration parameter retention
- Built-in diagnostic fault detection and visual LED status indicators

USER SELECTABLE FEATURES

Standard voltage outputs	0–2.5V, 0–5V, 1–5V, 0–10V, ±5V, ±10V, 0–4V, 0–9V, 0.5–4.5V, 0.5–9.5V DC
Current outputs	0–20 mA or 4–20 mA, active sourcing
Excitation voltage	Software-adjustable up to 4.5 Vrms (3.0 Vrms nominal)
Excitation frequency	Software-adjustable, 1 Hz to 10 kHz
Sensor drive topology	Selectable single-ended or push-pull differential
Hardware calibration	Tactile push-button zero and full-scale scaling

ENVIRONMENTAL & PERFORMANCE SPECIFICATIONS

Operating temperature	-20 °C to +85 °C
Temperature coefficient	±0.0025% of FSO/°C (combined span and zero shift)
Output non-linearity	< ±0.025% of Full Span Output (FSO)



TECHNICAL SPECIFICATIONS

Feature	Specification
Supply voltage	+15 to +30 VDC (24 V nominal); ~250 mA max at 24 VDC
Max loop resistance	850 Ω (with 24 VDC supply)
Linearity error	$\leq \pm 0.025\%$ of Full Scale Output (FSO)
Operating temperature	-20 °C to +85 °C
Thermal stability	$\pm 0.0025\%$ of FSO/°C (combined zero and span shift)
Excitation frequencies	Software-configurable, 1 Hz to 10 kHz
Isolation	1.6 kV DC, 1 min
Sensor output range	50 to 5000 mVrms at full-scale displacement
Excitation amplitude	Software-configurable, 0 to 4.5 Vrms max (3.0 Vrms nominal)
Frequency response (-3 dB)	10% of excitation frequency (normal); 10 Hz (low-noise, adjustable)
Output noise & ripple	≤ 1 mVrms (voltage); ≤ 2 μ Arms (current loop)
Diagnostic coverage	Detects open/shorted/grounded windings, disconnected cables, analog output faults
Failure indication	Flashing LEDs; 30 mA fault current output
Null position indicator	Front-panel LED feedback (± 3 mV threshold)
Calibration	Zero and full-scale settings via front-panel button or software
Digital interface	2-wire half-duplex RS-485; 16-address multi-drop network
Security	User-enabled cybersecurity parameter lock

DIMENSIONS

